



Installation Instructions: Large Fittings



1. Select installation location (avoid mold parting lines if possible)
2. Position fitting and mark 2-4 bolt holes at or near the top
3. Drill a hand hole (inside the pipe diameter) for inserting the initial bolts
4. Drill 9/16" holes as marked and bolt fitting to tank
5. Mark remainder of holes and the center hole then remove fitting
6. Drill remainder of holes and cut out the center hole
7. Inspect interior of tank wall and grind smooth any uneven areas which may prevent proper seating of interior bolt gasket
8. Bolt fitting to tank using 3/4" EPDM gasket between tank and fitting attachment saddle ****be sure to use an anti-seize compound****
9. Tighten all bolts to approximately 25 ft/lb torque

